

Date: Wednesday, 1/30/2008 7:56:56 AM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 37079 -2
Estimate Number : 11207
P.O. Number :
This Issue : 1/30/2008 S.O. No. :
Prsht Rev. : NC
First Issue : 1/1 Type : MACHINED PARTS
Previous Run :
Written By :
Checked & Approved By :
Comment : Est. A 05.01.13 New issue KJ/JLM
est b 07.05.14 rev c dwg ec
Est C 07.12.12 Rev D dwg EC verified by:DD

Drawing Name : SHORT PIN BRACKET
Part Number : D333013
Drawing Number : D3330 REV D
Project Number : N/A
Drawing Revision : D
Material :
Due Date : 2/18/2008 Qty: 10 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M1010B2500X01000 1010-1025 Steel Bar



Comment: Qty.: 0.4485 f(s)/Unit Total : 8.9691 f(s)

1010-1025 Steel Bar

Material: AISI 1010-1025 or ASTM A36/A366/A569/A570 Cold Rolled Steel
(M1010-B2.500x01.000)

Identify for D3330-13

Batch: M102220

2.0 BAND SAW BAND SAW



Comment: BAND SAW

Cut blanks: 2.500" x 1.000" x 3.00" long (+/-0.030)

3.0 HAAS1 HAAS CNC VERTICAL MACHINING #1



Comment: HAAS CNC VERTICAL MACHINING #1

Machine as per Folio FA480 and Dwg D3330

Identify as D3330-13

Deburr

4.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

DJP 08/02/26

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHORT PIN BRACKET

Job Number: 37079

Part Number: D333013

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC8

SECOND CHECK



Comment: SECOND CHECK

Handwritten: 02/26 (10)

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *WA 15*

Handwritten: 08/02/26 (10)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Handwritten: 08/02/26 (10)

Job Completion



Handwritten: 2008/2/26 (10)

DART AEROSPACE LTD		Work Order: 37079
Description: Short Pin Bracket		Part Number: D3330-13
Inspection Dwg: D3330	Rev: C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.00	+/-0.030	2.995	/			
2.625	+/-0.010	2.635	/			
0.260	+/-0.010	.258	/			
Ø0.594	+0.005/-0.000	.596	✓			
0.625	+/-0.010	.628	✓			
0.500	+/-0.010	.505	✓			
2.25	+/-0.030	2.255	✓			
Ø0.531	+0.005/-0.000	.531	✓			
0.950	+/-0.010	.949	✓			
Ø0.348	+0.005/-0.000	.349	✓			
Ø0.467	+/-0.010	.470	✓			
1.250	+/-0.010	1.251	✓			
1.00	+/-0.030	1.00	✓			
0.10 x 45°	+/-0.030	.108	✓			
Ø0.516	+0.005/-0.000	.520	✓			

Measured by: JF	Audited by: JML	Prototype Approval: N/A
Date: 05/02/25	Date: 08/02/26	Date: N/A

Rev	Date	Change	Revised by	Approved
A	05.05.10	New Issue	KJ/JLM	
B	06.03.09	Dwg Rev updated	KJ/JLM	
C	07.05.16	Dwg Rev updated	KJ/EC	BE